Ytterbium triflate catalysed Friedel-Crafts reaction using carboxylic acids as acylating reagents under solvent-free conditions Can Jin, Jie Li and Weike Su*

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The Friedel–Crafts acylation of 1-naphthol and phenol derivatives with carboxylic acids were investigated by using a catalytic amount of metal-triflate, in particular Yb(OTf)₃, under solvent-free conditions. Both aliphatic and aromatic carboxylic acids reacted easily to afford the corresponding hydroxyaryl ketones.

Keywords: metal-triflates, Friedel-Crafts acylation, hydroxyaryl ketones, 1-naphthol, phenol derivatives

The Friedel–Crafts acylation reaction is a useful method for the preparation of aromatic ketones and is widely used not only on a laboratory scale but also on a large scale in industry.¹ Hydroxyaryl ketones are synthetically and industrially important compounds. Many are used in perfumes, pharmaceuticals, paints and varnishes.² Moreover, hydroxyaryl ketones are precursors for the synthesis of biologically active chalcones and flavones.^{3,4} For example, 2-hydroxyphenyl or 2-hydroxynaphthyl ketone derivatives are useful intermediates for the synthesis of biologically active naphthoquinone derivatives,⁵ liquid crystal polymers containing naphthalenes, or low molecular weight mesogens.⁶

Several methods such as the Friedel-Crafts reaction, the Hoesch and Nenckoi reaction, and the Fries reaction are available for the preparation of hydroxyaryl ketones.^{7,8} Among these, the Friedel-Crafts acylation is one of the common routes to these compounds.⁹ Many reports described an acid chloride or anhydride as the acylating reagent in the presence of catalyst such as aluminum chloride or stannic chloride.¹⁰ However, treatment of the aluminum residue has sometimes led to environmental problems, and the drastic reaction conditions have caused some severe side reactions. Aromatic acylation with carboxylic acids instead of acid anhydrides and acyl chlorides has attracted much interest because it is an environmentally benign reaction resulting in the formation of water as the only by-product.¹¹ Zeolites,¹² heteropolyacids and their salts, ¹³ clay, ¹⁴ alumina/TFAA, ¹⁵ MeSO₃H/graphite, ¹⁶ and Lewis acids¹⁷ are reported to catalyse Friedel-Crafts acylation using carboxylic acids as acylating agents. We now describe the acylation of 1-naphthol and phenol derivatives which were catalysed by ytterbium triflate using carboxylic acids as acylating reagents.

Reaction of p-cresol $(1a)$ with butyric acid $(2a)$ was examined using various metal Lewis-acids. The ratio of the two products, 1-(2-hydroxy-5-methylphenyl)butan-1-one $(3a)$ and p-tolyl butyrate (4a), depended on the metal-triflate as shown in Table 1. This showed that when 10 mol% of $Zn(OTf)$ ₂ was used, the O-acylated adduct 4a was obtained and no Cacylated adduct 3a was detected. Adduct 4a was also obtained preferentially when other catalysts such as $La(OTf)$ ₃ and

aConversion of p-cresol.

bRatio of 3a and 4a was determined by ¹H NMR spectroscopy.

 $Y(OTf)$ ₃ were used. The ratio of the two products (3a and 4a) was $1:2$ and $1:3$ respectively (entries $1-2$). On the other hand, a dramatic change of the regioselectivity was observed when $Cu(OTf)_2$, Bi $(OTf)_3$ and Yb $(OTf)_3$ were used. The ratio of two products was reversed when 5 mol% of $Cu(OTf)$ ₂ was used (entries 4 and 2). Bi(OTf)₃, which has been utilised recently as a catalyst for Friedel-Crafts acylation using acid chlorides or anhydrides as acylating agents, 18 was effective for the preparation of 3a (entry 6). The highest conversion and ratio of 3a and 4a were obtained when 5 mol% of $Yb(OTf)$, was used. We also examined the effect of solvents on this reaction. While the reaction proceeded smoothly in the absence of a solvent, only a trace amount of the products were detected when DMF was the solvent (entry 9) and there was no reaction in $CH₃NO₂$ or DMSO (entries 8 and 10) as a solvent.

To explore possible electronic effects, we extended the reaction to some other phenols, and the results were summarised in Table 2. Several phenols having both electron-donating and electron-withdrawing groups reacted with aliphatic carboxylic acids as well as aromatic carboxylic acid. From Table 2, we can see that p -nitro (1b) or p -chlorophenol (1c) bearing electron-withdrawing group formed their respective phenolic esters (entries $1-5$). While 4-methoxyphenol $(1d)$

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was transformed to 1-(2-hydroxy-5-methoxyphenyl)-octanone (3g) in moderate yield (entry 6). The results clearly showed that phenols which have electron-withdrawing groups reacted with carboxylic acid to form esters, while the phenols having electron-donating groups were readily C-acylated to form hydroxyaryl ketones.

Table 3 summarises some examples of Friedel–Crafts acylation reactions of 1-naphthol with a range of carboxylic acids using a catalytic amount of Yb(OTf)₃. As shown in Table 3, both aliphatic and aromatic carboxylic acids reacted easily to afford the corresponding hydroxynaphthyl ketones in moderate to good yields. Aliphatic carboxylic acids with various chain

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Scheme 3

lengths reacted with 1-naphthol to give the corresponding hydroxynaphthyl ketones in high yields (entries 1–4). The yields decreased to some extent in the case of aromatic carboxylic acids (entries 5–6). Hydroxynaphthyl ketones are usually prepared from the corresponding naphthyl esters via a Fries-rearrangement reaction in the presence of Lewis acid.¹⁹ Moreover, the deacylation product was inevitably formed, and the by-products were difficult to isolate from the desired products. We found that this new procedure was superior to the normal synthetic route, since the C-acylated adducts were obtained in one pot directly from naphthol. This is a facile, efficient method for the preparation of hydroxynaphthyl ketones.

To further explore the scope of this reaction, we examined the reactions of resorcinol $(7a)$ and 2-methylbenzene-1,3-diol (7b). The results are summarised in Table 4. They show that when the substrates (7a and 7b) reacted with 2-phenylacetic acid (2b), 4,6-substituted acylated products were exclusively obtained in high yield (entries 1 and 4). However, mixtures of mono-acylated and di-acylated adducts were obtained in the reaction of butyric $(2c)$ and octanoic acid $(2d)$. The yields were moderate for butyric acid (entries 2 and 5), whose boiling point is lower than the reaction temperature. This probably caused the decreased yield.

In conclusion, the Friedel-Crafts acylation of phenol and 1-naphthol derivatives with carboxylic acids was successfully

Table 3 Synthesis of hydroxynaphthyl ketones from 1-naphthol (1 mmol) and carboxylic acid (1 mmol) catalysed by Yb(OTf)₃ (5 mol)

Entry	${\sf R}$	Product	Yield/%
$\mathbf 1$	$n-C_3H_7$	QH Ω 6a	82
$\sqrt{2}$	$n - C_7H_{15}$	OH O 6b	95
$\mathsf 3$	$n - C_{11}H_{23}$	OH O $C_{11}H_{23}$ 6c	92
$\pmb{4}$	PhCH ₂	OH Ω . Ph 6d	94
5	Ph	QН ဂူ Ph 6e	70
$\boldsymbol{6}$	3-MePh	QH Ö 6f	65
	R_1 OH. HO $\frac{O}{II}$ $+$ R_2 OH	R_1 R_1 \sim OH HO. .OH HO. Yb(OTf) ₃ (5 mol%) 180 °C, 6h R_2 $-R_2$ + R_2 ll O ö $\ddot{\mathrm{o}}$	
	$R_2 = PhCH_2$ 2b $R_2 = n-C_3H_7$ 2c $R_2 = n-C_7H_{15}$ 2d $R_1=H$ 7a $R_2=CH_3$ 7b	$\bf 8$ 9	

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Table 4 Direct acylation of phenol derivatives (1 mmol) and carboxylic acids (1 mmol) catalysed by Yb(OTf)₃ (0.05 mmol)

Entry		R ₂	Yield/%	8:9
		PhCH ₂	81	$8a:9a = 100:0$
2		$n-C_3H_7$	55	$8b:9b = 1:9$
3		$n - C_7H_{15}$	72	$8c:9c = 1:8$
4	CH ₃	PhCH ₂	78	$8d:9d = 100:0$
5	CH ₃	$n-C_3H_7$	50	$8e:9e = 1:8$
6	CH ₃	$n - C_7H_{15}$	92	$8f:9f = 1:8$

carried out by using a catalytic amount of Yb(OTf)3 under solvent-free conditions to afford the corresponding hydroxyaryl ketones. The notable advantages are the application to a wide variety of carboxylic acids, non-toxic and inexpensive materials, operational simplicity, solvent-free conditions, and an easy and clean work-up.

Experimental

¹H NMR and ¹³C NMR spectra were recorded on a Varian 400 MHz or Bruker Avance III (500 MHz) instrument in CDCl₃ or DMSO $d₆$ as the solvent, and chemical shifts were expressed in ppm using TMS as an internal standard. Mass spectra were measured with a Trace Finnigan DSQ. High resolution mass spectral (HRMS) analysis was measured on an Agilent 6210 TOF LC/MS. Melting points were measured on a Büchi B-540 apparatus and are uncorrected.

Typical procedure

In a typical reaction $Yb(OTf)$ ₃ (0.05 mmol, 5 mol%), 1-naphthol (1.0 mmol) , and butyric acid (1.0 mmol) were added to a flask flushed with nitrogen, and the mixture was stirred for 6 h at 160° C in an oil bath. After completion (by TLC) of the reaction, the mixture was cooled to room temperature. The mixture was then dissolved in ethyl acetate (20 mL) and washed with $H₂O$ (5 mL). The organic phase was dried with $Na₂SO₄$, filtered and evaporated to give a crude product. The crude product was then charged on a small silica gel column and eluted with a mixture of ethyl acetate: petroleum ether = 1:10 to afford the corresponding pure product (2-butyryl-1-naphthol) in high yield (82%).

Spectra data of products

4-Tolyl butyrate (4a): Pale yellow oil.^{20 1}H NMR δ : 1.04 (t, 3H, $J = 7.6$ Hz), 1.74–1.83 (m, 2H), 2.34 (s, 3H), 2.52 (t, 2H, $J = 7.6$ Hz), 6.95 (d, 2H, $J = 8.4$ Hz), 7.16 (d, 2H, $J = 8.4$ Hz).

4-Nitrophenyl butyrate (4b): Yellow oil.^{21 1}H NMR 8: 1.06 (t, 3H, $J = 7.6$ Hz), 1.77–1.83 (m, 2H), 2.59 (t, 2H $J = 7.2$ Hz), 7.28 (d, 2H, $J = 6.4$ Hz), 8.26 (d, 2H $J = 6.4$ Hz). ¹³C NMR δ : 13.5, 18.2, 36.1, 122.4, 125.1, 145.2, 155.5, 171.0.

4-Nitrophenyl octanoate (4c): Yellow oil.^{21 1}H NMR δ : 0.88 (t, 3H, $J = 6.4$ Hz), 1.26-1.43 (m 8H) 1.73-1.80 (m, 2H), 2.60 (t, 2H, $J = 7.6$ Hz), 7.27 (d, 2H, $J = 8.8$ Hz), 8.26 (d, 2H, $J = 8.8$ Hz). ¹³C NMR 8: 14.1, 22.5, 24.6, 28.8, 28.9, 31.5, 34.2, 122.4, 125.1, 145.1, 155.5, 171.2.

4-Nitrophenyl benzoate (4d): White solid; m.p. 144-144.5°C (Lit.²² 144–145 °C). ¹H NMR δ : 7.43 (d, 2H, J = 8.8 Hz), 7.55 (t, 2H, $J = 8.0$ Hz), 7.67(t, 1H, $J = 7.2$ Hz), 8.20 (d, 2H, $J = 7.2$ Hz), 8.34 (d, 2H, $J = 8.8$ Hz). ¹³C NMR δ : 122.6, 125.3, 128.5, 128.8, 130.3, 134.2, 145.4, 155.7, 164.2.

4-Chlorophenyl octanoate (4e): Yellow oil.^{23 1}H NMR 8: 0.89 $(t, 3H, J = 6.8 \text{ Hz})$, 1.30–1.41 (m 8H) 1.72–1.77 (m, 2H), 2.54 (t, 2H) $J = 7.6$ Hz), 7.02 (d, 2H, $J = 6.8$ Hz), 7.33 (d, 2H $J = 6.8$ Hz).

4-Chlorophenyl benzoate (4f): Pale yellow solid; m.p. 85-86°C (Lit.²⁴ 86.5–87.7 °C). ¹H NMR δ : 7.17 (d, 2H, $J = 8.8$ Hz), 7.39 (d, 2H, $J = 8.8$ Hz), 7.54 (t, 2H, $J = 7.2$ Hz), 7.67 (t, 1H, $J = 7.6$ Hz), 8.19 (d, 2H, $J = 7.2$ Hz).

 $1-(2-Hydroxy-5-methoxyphenyl)heptan-1-one$ (3g): White solid; m.p. 43-44 °C (Lit.²⁵ 45 °C). ¹H NMR δ : 0.89 (t, $\bar{3}$ H, $J = 6.8$ Hz), 1.29–1.40 (m, 8H) 1.41–1.76 (m, 2H), 2.95 (t, 2H, $J = 7.2$ Hz), 3.08 (s, 3H), 6.93 (d, 1H, $J = 8.8$ Hz), 7.10 (d, 1H $J = 8.8$ Hz), 7.21 (s, 1H), 11.98 (s, 1H).

2-Butyryl-1-naphthol (6a): Yellow solid; m.p.83.3 °C (Lit.²⁶ 85– 86 °C). ¹H NMR δ : 1.06 (t, 3H, J = 7.2 Hz), 1.81–1.86 (m, 2H), 3.03 $(t, 2H, J = 7.2 \text{ Hz})$, 7.26 $(t, 1H, J = 6.8 \text{ Hz})$, 7.52 $(t, 1H, J = 8.0 \text{ Hz})$, 7.62 (t, 1H, $J = 8.0$ Hz), 7.68 (d, 1H, $J = 8.8$ Hz), 7.75 (d, 1H, $J = 8.0$ Hz), 8.46 (d, 1H, $J = 8.0$ Hz), 14.17 (s, 1H). ¹³C NMR δ : 13.9, 18.1, 40.5, 118.2, 124.4, 125.8, 127.3, 129.9, 137.2, 126.5, 206.6. MS (EI): m/z (%) = 214(M⁺, 44), 171 (100), 115(32).

1-(1-Hydroxynaphthalen-2-yl)octan-1-one (6b): Pale yellow solid;²⁷ m.p.66–67°C. ¹H NMR 8: 0.89 (t, 3H, $J = 8.8$ Hz), 1.29–1.49 (m, 8H), 1.76–1.83 (m, 2H), 3.05 (t, 2H, $J = 7.2$ Hz), 7.26 (d, 1H, $J = 8.0$ Hz), 7.53 (t, 1H, $\hat{J} = 7.6$ Hz), 7.62 (t, 1H, $J = 7.6$ Hz), 7.68 (d, 1H, $J = 8.8$ Hz), 7.75 (d, 1H, $J = 8.0$ Hz), 8.46 (d, 1H, $J = 8.0$ Hz), 14.17 (s,1H). ¹³C NMR 8: 14.1, 22.6, 24.7, 29.1, 29.3, 31.7, 38.7, 118.2, 124.41, 125.9, 127.3, 129.9, 137.2, 126.6, 206.8. MS (EI): m/z (%) = 270(M⁺, 42), 186(43), 171(100), 115(32)

 $1-(1-Hydroxynaphthalen-2-yl) dodecan-1-one$ (6c): Pale yellow solid; m.p. 77-78 °C (Lit.²⁸ 75-77 °C) ¹H NMR δ : 0.88 (t, 3H, $J = 6.8$ Hz), 1.27–1.43 (m, 16H), 1.71–1.81 (m, 2H), 3.05 (t, 2H, $J = 7.6$ Hz), 7.26 (d, 1H, $J = 7.6$ Hz), 7.53 (t, 1H, $J = 8.0$ Hz), 7.62 (t, 1H, $J = 7.6$ Hz), 7.68 (d, 1H, $J = 8.8$ Hz), 7.75 (d, 1H, $J = 8.0$ Hz), 8.46 (d, 1H, $J = 8.0$ Hz), 14.17 (s, 1H). ¹³C NMR δ : 14.1, 22.7, 24.7, 29.3, 29.4, 29.4, 29.5, 29.6, 31.9, 38.7, 118.2, 124.4, 125.8, 127.3, 129.9, 137.2, 162.6, 206.8. MS (EI): m/z (%) = 326(M⁺, 35), 308(38), 186(39), 171(100), 115(27).

I-(1-Hydroxynaphthalen-2-yl)-2-phenylethanone (6d): Pale yellow
solid; m.p.97°C (Lit.²⁹ 96°C). ¹H NMR δ: 4.37 (s, 2H), 7.25–7.38
(m, 6H), 7.52 (t, 1H, $J = 7.6$ Hz), 7.62 (t, 1H, $J = 7.6$ Hz), 7.75 (t, 2H, $J = 7.6$ Hz), 8.45 (d, 1H, $J = 8.4$ Hz), 13.98 (s, 1H). ¹³C NMR 8: 45.7, 112.9, 118.7, 124.8, 126.3, 127.5, 127.7, 129.1, 129.7, 130.5, 134.6, 137.8, 163.6, 203.9. MS (ESI): $m/z = 261.3$ (M⁺-1).

(1-Hydroxynaphthalen-2-yl)(phenyl)methanone (6e): Yellow solid; m.p.64–65 °C (Lit.³⁰ 70–72 °C). ¹H NMR δ : 7.22 (d, 1H, J = 8.8 Hz), 7.51–7.62 (m, 5H), 7.66 (t, 1H, $J = 8$ Hz), 7.72 (d, 2H, $J = 8.4$ Hz), 7.77 (d, 1H, $J = 8.0$ Hz), 8.52 (d, 1H, $J = 8.0$ Hz), 13.96 (s, 1H). ¹³C NMR 8: 112.9, 118.2, 124.8, 126.3, 127.7, 128.6, 129.4, 130.6, 131.9, 137.6, 138.5, 164.2, 201.7. MS (ESI): $m/z = 247.3$ (M⁺-1).

 $(1-Hydroxynaphthalen-2-yl)(m-tolyl) methanone$ $(6f)$: Yellow oil¹H NMR δ : 2.45 (s, 3H), 7.23 (t, 1H, $J = 8.0$ Hz), 7.40 (d, 2H, $J = 4.4$ Hz), 7.49–7.57 (m, 4H), 7.65 (t, 1H, $J = 6.8$ Hz), 7.76 (d, 1H, $J = 8.0$ Hz), 8.52 (d, 1H, $J = 8.0$ Hz), 13.98 (s, 1H). ¹³C NMR 8: 21.4, 112.6, 117.8, 124.4, 125.2, 125.9, 126.2, 127.4, 128.1, 129.5, 130.3, 132.4, 137.2, 138.2, 138.3, 163.8, 201.7. HRMS(EI): Calcd for $C_{18}H_{14}O_2$ 262.0994 (M⁺). Found 262.0989.

1,1'-(4,6-Dihydroxy-1,3-phenylene)bis(2-phenylethanone) $(8a)$: White solid; m.p. 127–128 °C. ¹H NMR 8: 4.17 (s, 4H), 6.42 (s, 1H), 7.21–7.32 (m, 5H), 7.33–7.38 (m, 5H), 8.41 (s, 1H), 12.82 (s, 2H).¹³C NMR 8: 39.5, 105.3, 112.7, 127.5, 129.0, 133.9, 136.6, 169.2, 202.0. HRMS(EI): Calcd for $C_{22}H_{18}O_4$ 346.1205 (M⁺). Found 346.1203.

1,1'-(4,6-Dihydroxy-1,3-phenylene)dibutan-1-one (8b): Yellow oil.³¹ ¹H NMR δ : 1.05 (t, 6H, $J = 7.6$ Hz), 1.78–1.86 (m, 4H), 2.95 (t, 4H, $J = 7.2$ Hz), 6.43 (s, 1H), 8.28 (s, 1H), 13.06 (s, 2H). ¹³C NMR δ : 13.8, 17.8, 39.7, 104.9, 134.6, 168.7, 204.7. MS (ESI): $m/z = 249.3$ (M⁺-1).

1-(2,4-Dihydroxyphenyl)butan-1-one (9b): Pale yellow solid; m.p. 65 °C (Lit.³² 65–65.5 °C). ¹H NMR δ: 1.01 (t, 3H, $J = 7.6$ Hz), 1.74– 1.79 (m, 2H), 2.86 (t, 2H, $J = 7.2$ Hz), 6.38–6.4 (m, 2H), 7.66 (d, 1H, $J = 8.8$ Hz), 12.9 (s, 1H). ¹³C NMR $\tilde{\delta}$: 13.8, 18.4, 39.9, 103.5, 107.9, 113.7, 132.4, 162.8, 165.1, 205.5. MS (EI): m/z (%) = 180(M⁺, 92), 137(100), 136(22).

 $1,1'$ -(4,6-Dihydroxy-1,3-phenylene)dioctan-1-one (8c): Yellow oil.^{33 1}H NMR δ : 0.89 (t, $6H$, $J = 6.8$ Hz) 1.25–1.4 (m, 16H), 1.72– 1.77 (m, 4H), 2.94 (t, $\overline{4H}$, $\overline{J} = 7.6$ Hz), 6.40 (s, 1H), 8.25 (s, 1H), 13.06 (s, 2H). ¹³C NMR 8: 13.7, 22.3, 24.4, 28.8, 28.9, 31.3, 37.4, 104.7, 112.7, 134.4, 168.5, 204.7. MS (ESI): $m/z = 261.5$ (M⁺-1).

1-(2,4-Dihydroxyphenyl)octan-1-one (9c): Yellow solid; m.p. 55-56 °C (Lit.³⁴ 55–58 °C). ¹H NMR 8: 0.89 (t, 3H, $J = 7.2$ Hz) 1.24–1.38 (m, 8H), 1.66–1.76 (m, 2H), 2.89 (t, 2H, $J = 7.2$ Hz), 5.78 (s, 1H), 6.37– 6.39 (m, 2H), 7.66 (d, 1H, $J = 7.2$ Hz), 12.85 (s, 1H). ¹³C NMR δ : 14.0, 22.6, 25.1, 29.0, 29.3, 31.6, 38.0, 103.5, 108.1, 132.5, 163.1, 164.9, 205.9. MS (EI): m/z (%) = 236(M⁺, 24), 180(22), 137(26), 110(100).

1.1'-(4,6-Dihydroxy-5-methyl-1,3-phenylene)bis(2-phenylethanone)

(8d): White solid; m.p. $141.5-142$ °C. ¹H NMR δ :2.08 (s, 3H), 4.18 (s, 4H), 7.21-7.23 (m, 4H), 7.26-7.37 (m, 6H), 8.33 (s, 1H), 13.12 (s, 2H). ¹³C NMR 8: 7.3, 45.5, 112.3, 114.1, 127.7, 129.32, 129.34, 134.2. 134.5, 167.2, 202.6. HRMS(EI): Calcd for $C_{23}H_{20}O_4$ 360.1362 (M⁺). Found 360.1368.

 $1, 1'$ -(4,6-Dihydroxy-5-methyl-1,3-phenylene)dibutan-1-one (8e): Pale yellow solid; m.p. 86.5–87.5°C. ¹H NMR δ: 1.03 (t. 6H. $J = 7.2$ Hz), 1.76–1.85 (m, 4H), 2.11 (s, 3H), 2.95 (t, 4H, $J = 7.2$ Hz), 8.18 (s, 1H), 13.36 (s, 2H). ¹³C NMR 8: 6.9, 13.8, 18.1, 39.5, 112.3, 112.8, 131.9, 166.4, 205.0. HRMS (ESI): Calcd for C₁₅H₂₀O₄ 264.1362. Found 263.1289.

1-(2,4-Dihydroxy-3-methylphenyl)butan-1-one (9e): Pale yellow solid; m.p. $154-155\,^{\circ}\text{C}$ (Lit.³⁵ 155-157 °C). ¹H NMR δ : 1.01 (t, 3H, $J = 7.6$ Hz), 1.72–1.81 (m, 2H), 2.13 (s, 3H), 2.88 (t, 2H, $J = 7.6$ Hz), 5.50 (s. 1H, broad), 6.36 (d. 1H, $J = 8.8$ Hz), 7.54 (d. 1H, $J = 8.8$ Hz). 13.17 (s, 1H). ¹³C NMR 8: 7.6, 14.2, 18.8, 40.2, 107.1, 129.4, 160.4, 163.5, 205.8, MS (ESI): $m/z = 193.3$ (M⁺-1).

1,1'-(4,6-Dihydroxy-5-methyl-1,3-phenylene)dioctan-1-one (8f): White solid; m.p. 45–45.6 °C. ¹H NMR δ : 0.89 (s, 6H, J = 4.4 Hz), 1.25-1.44 (m, 16H), 1.72-1.8 0 (m, 4H), 2.11 (s, 3H), 2.95 (t, 4H, $J = 7.6$ Hz), 8.18 (s, 1H), 13.36 (s, 1H). ¹³C NMR 8: 6.9, 14.0, 22.6, 24.9, 28.9, 29.1, 31.7, 37.7, 112.3, 113.4, 132.0, 166.5, 205.3. HRMS(EI): Calcd for $C_{23}H_{36}O_4$ 376.2614 (M⁺). Found 376.2607.

1-(2,4-Dihydroxy-3-methylphenyl) octan-1-one (9f): White solid;³⁶ m.p. 75.8–77^oC ¹H NMR δ : 0.88 (t, 3H, J = 7.2 Hz) 1.26–1.37 (m, 8H), 1.70–1.74 (m, 2H), 2.13 (s, 3H), 2.89 (t, 2H, $J = 7.6$ Hz), 5.56 (s, 1H OH), 6.37 (d, 1H, $J = 8.8$ Hz), 7.54 (d, 1H, $J = 8.8$ Hz), 13.18 (s, 1H). ¹³C[']NMR δ : 7.3. 14.0, 22.6, 25.3, 29.0, 29.3, 31.6, 38.0, 106.9, 111.4, 113.3, 129.1, 160.4, 163.2, 205.9. MS (ESI): $m/z = 249.4$ (M⁺-1).

We are grateful to the National Natural Science Foundation of China (No. 20676123 and 20876147) and for financial support.

Received 18 June 2009; accepted 30 July 2009 Paper 09/0645 doi: 10.3184/030823409X12511347683523 Published online: 9 October 2009

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